

INSTRUCTIONS

How To Apply BAND-IT JR. PREFORMED CLAMPS

USE THE BAND-IT TOOL PLUS JR. ADAPTER OR THE BAND-IT JR. TOOL

BAND-IT JR. ADAPTER properly placed on nose of BAND-IT tool

USE OF VISE IS OPTIONAL



TO COMPLETE A BAND-IT JR. PREFORMED CLAMP



Place BAND-IT tool in vise. BAND-IT JR. adapter goes over nose of Tool. Insert Clamp in Tool and grip end of band by band Gripper Lever.



Insert hose in clamp. Take up clamp by turning the handle of BAND-IT TOOL clockwise. To feel movement of band, place finger on BAND-IT BAND at buckle edge while tensioning with tool handle. When you no longer feel band moving through buckle, even as you turn handle, MAXIMUM PRESSURE IS EXERTED BY BAND-IT BAND, and you should stop turning handle.

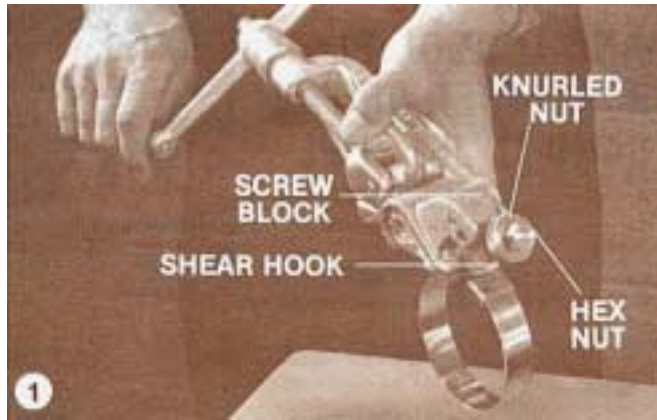


Roll hose over approximately 30° BACKING OFF TENSION HANDLE ¼ to ½ turn only, through course of rollover, depending on type and size of hose. Grip buckle with hook in hose of BAND-IT JR. Adapter by pushing cutter handle. Push cutter handle farther to cut the band completing BAND-IT JR. Clamp.



The finished BAND-IT JR. Clamp –

USING THE BAND-IT Heavy Duty ADAPTER



Place Heavy Duty Adapter on nose of BAND-IT tool, positioned as shown. Cut-off screw should not extend beyond bottom of screw block. Line up tool and adapter slots and tighten two set screws. Insert clamp tail into adapter nose through all slots and grip tail end with band gripper lever.



Insert hose in clamp. Tension clamp by turning handle clockwise.



When properly tensioned, roll tool over hose, backing off tension handle $\frac{1}{4}$ to $\frac{1}{2}$ turn only, through course of rollover, (depending on type and size of hose) until shear hook grips buckle edge. Tighten knurled nut by hand, securing buckle tightly between edge of hook and nose of adapter.



Place ratchet wrench on hex nut. Operate wrench clockwise until clamp tail is sheared. Clamp is now locked and completed.



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